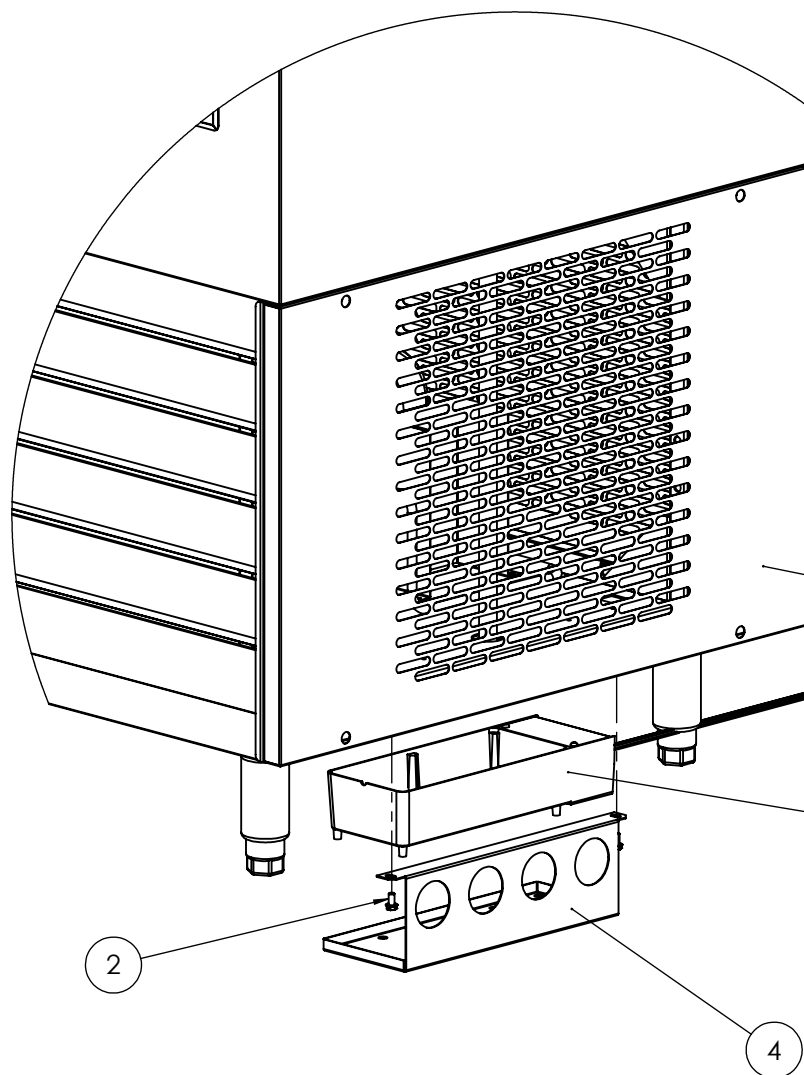


ECN #	REV	DESCRIPTION	DATE	NAME
	A	RELEASE FOR PRODUCTION	8/7/2013	CAH



1. INSTALL THE UNIT ON THE SUPPORTS PROVIDED (CASTERS/LEGS)
2. LOCATE THE MOUNTING HOLES ON THE SYSTEM BASE ON THE RIGHT HAND UNDERSIDE OF THE UNIT BEHIND THE BOTTOM SIDE COVER.
3. MOUNT THE BMCE BRACKET WITH THE SCREWS PROVIDED (1/4"-20 X 1/2" HEX HEAD) TO THE MOUNTING HOLES
4. PLACE THE CONDENSATE EVAPORATOR ASSY. ONTO THE BMCE BRACKET WITH THE PLUG FACING THE BACK OF THE UNIT
5. LOCATE THE RECEPTACLE ON THE UNDERSIDE OF THE UNIT BEHIND THE MOUNTED CONDENSATE EVAPORATOR ASSY. (RECEPTACLE END CAN BE SEEN THROUGH THE HOLES ON THE SYSTEM COVER FOR LOCATING).
6. INSERT THE PLUG INTO THE RECEPTACLE MAKING SURE IT IS FULLY INSERTED
7. PLACE THE LOOSE END OF THE PLASTIC DRAIN TUBE INTO THE CONDENSATE EVAPORATOR ASSY.
8. VERIFY THAT THE HEATER IS WORKING. IF IT IS NOT WORKING THE PLUG IS NOT FULLY INSERTED INTO THE RECEPTACLE OR NEEDS TO BE REINSERTED THE OTHER DIRECTION.

ITEM NO.	DESCRIPTION
1	ELEC. COND. EVAPORATOR ASSY.
2	1/4-20 X 1/2 HWH MACHINE SCREW
3	BOTTOM SIDE COVER TBC13
4	BMCE BRACKET TBC13

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DIMENSIONS ARE IN INCHES TOLERANCES:	
.XX ± .03	FRACTIONS ± 1/32
.XXX ± .015	ANGLES ± 1/2
HOLES ± .005	
PARTS ARE TO BE FREE OF BURRS AND SHARP EDGES	
MATERIAL	
FINISH	--
DO NOT SCALE DRAWING	

NAME	DATE
DRAWN CAH	8/7/13
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	

# Traulsen

## INSTALLATION INSTRUCTIONS BMCE TBC13

SIZE	DWG. NO.	REV.
A	000-98334-00	-
NO SCALE	WEIGHT: 0	SHEET 1 OF 1